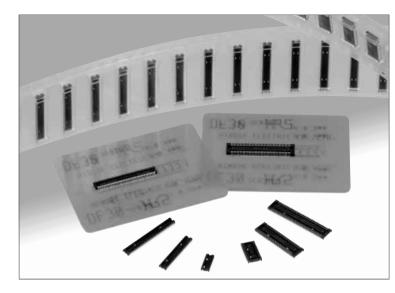
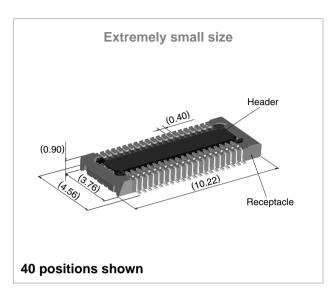
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0.4 mm Pitch, 0.9 mm Height, Board-to-Board / Board-to-FPC Connectors

DF30 Series





Overview

Continuous miniaturization and increased component density on PCB created demand for extremely low profile connectors. This series is addition of a new extremely low profile connectors to Hirose's wide range of high reliability board-to-board/board-to-FPC connection solutions.

Features

1. Contact reliability

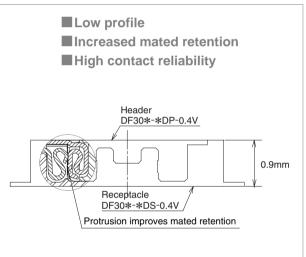
Concentration of the contact's normal forces at the single point assures good contact wipe and electrical reliability, while confirming the fully mated condition with a definite tactile click.

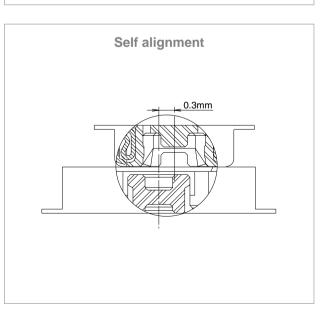
2. Self alignment

Recognizing the difficulties of mating extremely small connectors in limited spaces the connectors will self align in horizontal axis within 0.3 mm.

- Automatic board placement
 Packaged on tape-and-reel the plug and headers have
 sufficiently large flat areas to allow pick-up with vacuum
 nozzles of automatic placement equipment.
- **4. Variety of contact positions and styles** Available in standard contact positions of: 20, 22, 24, 30, 34, 40, 50, 60, 70 and 80 with and without metal fittings. Addition of metal fittings does not affect external dimensionsof the connectors. Smaller contact positions are also available.
- 5. Support for continuity test connector Connectors which have increased insertion and removal durability are available for continuity tests. Contact your Hirose sales representative for details.
- Applications

Cellular phones, PDA's, mobile computers, digital cameras, digital video cameras, and other devices demanding high reliability connections in extremely limited spaces.





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■Product Specifications

Rating	Rated current 0.3A Operating temperature range Rated voltage 30V AC Operating humidity range	•	(Note 1) dity 20% to 80%	Storage temperature range-10°C to 60°C (Note 2)Storage humidity rangeRelative humidity 40% to 70% (Note 2)	
Item	Specification			Conditions	
1. Insulation resistance	50 MΩ min.		100V DC		
2. Withstanding voltage	No flashover or insulation breakdowr		100V AC	/ one minute	
3. Contact resistance	100 mΩ max.		100 mA		
4. Vibration	No electrical discontinuity of 1 μ s or	nore	Frequency: 10 to 55 Hz, single amplitude of 0.75mm, 2 hours, 3 axis		
5. Humidity	Contact resistance: 100 mΩ max. Insulation resistance: 25 MΩ min.		96 hours at temperature of $40^{\circ}C \pm 2^{\circ}C$ and RH of 90% to 95%		
6. Temperature cycle	Contact resistance: 100 m Ω max. Insulation resistance: 50 M Ω min.		Temperature: -55℃→+5℃ to +35℃→+85℃→+5℃ to +35 Duration: 30→10→30→10(Minutes) 5 cycles		
7. Durability (insertions/withdrawals)	Contact resistance: 100 mΩ max.		50 cycles(Connector for conductivity tests: 500 cycles)		
8. Resistance to soldering heat	No deformation of components affecting performance.			At the recommended temperature profile oldering: 350℃ for 3 seconds	

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating temperature range and humidity range covers non-conducting condition of installed connectors in storage, shipment or during transportation.

Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Materials and Finishes

Connectors	Component	Material	Finish	Remarks
Receptacles	Insulator	LCP	Color : Black	UL94V-0
and	Contacts	Phosphor bronze	Gold plated	
Headers	Metal fittings	Phosphor bronze	Tin plated	

Ordering information

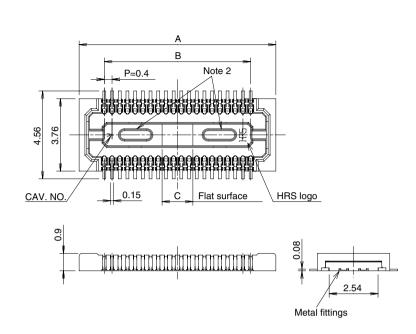
•Receptacles and Headers

DF30	FC	*	DS	- 0.4	V	(**)		
0	2	3	4	6	6	0		
Series name: DF30		6 Conta	ct pitch:	0.4 mm				
Configuration				6 Termi	nation s	ection		
FB: With metal fittings, without bosses				V: Straight SMT				
FC: Without metal fi	ittings, wi	thout b	osses	Packaging				
CJ: Connector for c	onductivi	ty tests	;	(81): Embossed tape packaging (5,000 pieces per reel)				
Our State	10, 50, 60	(82)	: Embossed	tape packaging (1,000 pieces per reel)				
Connector type								
DS: Double row rec								
DP: Double row hea	ader							

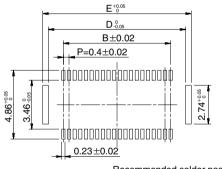
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■Receptacles (with metal fittings)





Recommended PCB mounting pattern



Recommended solder paste thickness: 120 μm

[Specification number -**, (**)
(81): Embossed tape packaging (5,000 pieces per reel)
(82): Embossed tape packaging (1,000 pieces per reel)

								Unit: mm
Part Number	CL No.	Number of contacts	А	В	С	D	E	RoHS
DF30FB-20DS-0.4V(**)	CL684-1098-3-**	20	6.22	3.6	1.2	5.72	6.52	
DF30FB-22DS-0.4V(**)	CL684-1099-6-**	22	6.62	4.0	1.2	6.12	6.92	
DF30FB-24DS-0.4V(**)	CL684-1100-3-**	24	7.02	4.4	1.2	6.52	7.32	
DF30FB-30DS-0.4V(**)	CL684-1101-6-**	30	8.22	5.6	1.2	7.72	8.52	
DF30FB-34DS-0.4V(**)	CL684-1102-9-**	34	9.02	6.4	1.36	8.52	9.32	YES
DF30FB-40DS-0.4V(**)	CL684-1103-1-**	40	10.22	7.6	1.6	9.72	10.52	
DF30FB-50DS-0.4V(**)	CL684-1104-4-**	50	12.22	9.6	2.0	11.72	12.52	
DF30FB-60DS-0.4V(**)	CL684-1105-7-**	60	14.22	11.6	2.4	13.72	14.52	
DF30FB-70DS-0.4V(**)	CL684-1106-0-**	70	16.22	13.6	2.8	15.72	16.52	
DF30FB-80DS-0.4V(**)	CL684-1107-2-**	80	18.22	15.6	3.2	17.72	18.52	

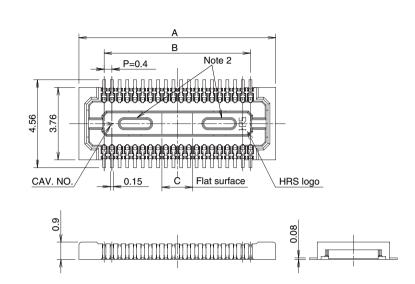
Note 1: Order by number of reels.

Note 2: Receptacles with 24 or fewer contacts positions will not have recessed areas.

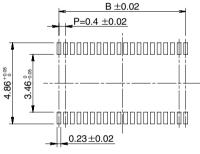
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Receptacles (without metal fittings)





Recommended PCB mounting pattern



Recommended solder paste thickness: 120 μ m

[Specification number] -**, (**)
(81): Embossed tape packaging (5,000 pieces per reel)
(82): Embossed tape packaging (1,000 pieces per reel)

Unit: mm

					Unit. min
CL No.	Number of contacts	А	В	С	RoHS
CL684-1109-8-**	20	6.22	3.6	1.2	
CL684-1110-7-**	22	6.62	4.0	1.2	
CL684-1111-0-**	24	7.02	4.4	1.2	
CL684-1112-2-**	30	8.22	5.6	1.2	
CL684-1113-5-**	34	9.02	6.4	1.36	YES
CL684-1078-6-**	40	10.22	7.6	1.6	TES
CL684-1114-8-**	50	12.22	9.6	2.0	
CL684-1082-3-**	60	14.22	11.6	2.4	
CL684-1115-0-**	70	16.22	13.6	2.8	
CL684-1116-3-**	80	18.22	15.6	3.2	
	CL684-1109-8-** CL684-1110-7-** CL684-1111-0-** CL684-1112-2-** CL684-1113-5-** CL684-1078-6-** CL684-1078-6-** CL684-1114-8-** CL684-1082-3-** CL684-1115-0-**	CL684-1109-8-** 20 CL684-1110-7-** 22 CL684-1111-0-** 24 CL684-1112-2-** 30 CL684-1113-5-** 34 CL684-1078-6-** 40 CL684-1114-8-** 50 CL684-1082-3-** 60 CL684-1115-0-** 70	CL684-1109-8-** 20 6.22 CL684-1110-7-** 22 6.62 CL684-1111-0-** 24 7.02 CL684-1112-2-** 30 8.22 CL684-1113-5-** 34 9.02 CL684-1078-6-** 40 10.22 CL684-1114-8-** 50 12.22 CL684-1082-3-** 60 14.22 CL684-1115-0-** 70 16.22	CL684-1109-8-** 20 6.22 3.6 CL684-1110-7-** 22 6.62 4.0 CL684-1111-0-** 24 7.02 4.4 CL684-1112-2-** 30 8.22 5.6 CL684-1113-5-** 34 9.02 6.4 CL684-1078-6-** 40 10.22 7.6 CL684-1114-8-** 50 12.22 9.6 CL684-1082-3-** 60 14.22 11.6 CL684-1115-0-** 70 16.22 13.6	CL684-1109-8-** 20 6.22 3.6 1.2 CL684-1110-7-** 22 6.62 4.0 1.2 CL684-1111-0-** 24 7.02 4.4 1.2 CL684-1112-2-** 30 8.22 5.6 1.2 CL684-1113-5-** 34 9.02 6.4 1.36 CL684-1078-6-** 40 10.22 7.6 1.6 CL684-1114-8-** 50 12.22 9.6 2.0 CL684-1082-3-** 60 14.22 11.6 2.4 CL684-1115-0-** 70 16.22 13.6 2.8

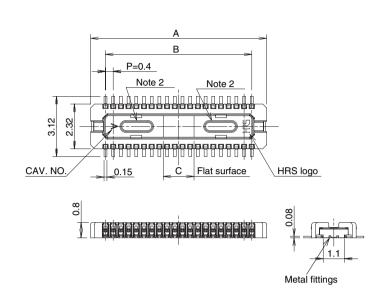
Note 1: Order by number of reels.

Note 2: Receptacles with 24 or fewer contacts positions will not have recessed areas.

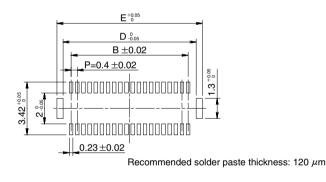
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■Header (with metal fittings)





Recommended PCB mounting pattern



[Specification number -**, (**)
(81): Embossed tape packaging (5,000 pieces per reel)
(82): Embossed tape packaging (1,000 pieces per reel)

								Unit: mm
Part Number	CL No.	Number of contacts	A	В	С	D	E	RoHS
DF30FB-20DP-0.4V(**)	CL684-1129-5-**	20	5.14	3.6	1.2	4.64	5.44	
DF30FB-22DP-0.4V(**)	CL684-1130-4-**	22	5.54	4.0	1.2	5.04	5.84	
DF30FB-24DP-0.4V(**)	CL684-1131-7-**	24	5.94	4.4	1.2	5.44	6.24	
DF30FB-30DP-0.4V(**)	CL684-1132-0-**	30	7.14	5.6	1.2	6.64	7.44	
DF30FB-34DP-0.4V(**)	CL684-1133-2-**	34	7.94	6.4	1.36	7.44	8.24	YES
DF30FB-40DP-0.4V(**)	CL684-1134-5-**	40	9.14	7.6	1.6	8.64	9.44	163
DF30FB-50DP-0.4V(**)	CL684-1135-8-**	50	11.14	9.6	2.0	10.64	11.44	
DF30FB-60DP-0.4V(**)	CL684-1074-5-**	60	13.14	11.6	2.4	12.64	13.44	
DF30FB-70DP-0.4V(**)	CL684-1075-8-**	70	15.14	13.6	2.8	14.64	15.44	
DF30FB-80DP-0.4V(**)	CL684-1136-0-**	80	17.14	15.6	3.2	16.64	17.44	

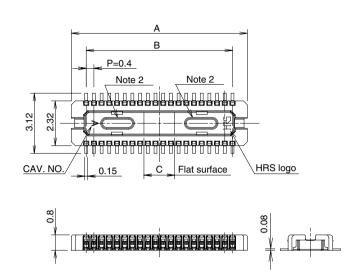
Note 1: Order by number of reels.

Note 2: Headers with 24 or fewer contacts positions will not have protruding areas.

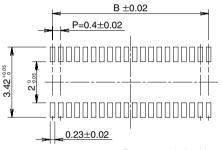
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Header (without metal fittings)





Recommended PCB mounting pattern



Recommended solder paste thickness: 120 μm

[Specification number] -**, (**)
(81): Embossed tape packaging (5,000 pieces per reel)
(82): Embossed tape packaging (1,000 pieces per reel)

Unit: mm

Part Number	CL No.	Number of contacts	А	В	С	RoHS
DF30FC-20DP-0.4V(**)	CL684-1138-6-**	20	5.14	3.6	1.2	
DF30FC-22DP-0.4V(**)	CL684-1139-9-**	22	5.54	4.0	1.2	
DF30FC-24DP-0.4V(**)	CL684-1140-8-**	24	5.94	4.4	1.2	
DF30FC-30DP-0.4V(**)	CL684-1141-0-**	30	7.14	5.6	1.2	
DF30FC-34DP-0.4V(**)	CL684-1142-3-**	34	7.94	6.4	1.36	YES
DF30FC-40DP-0.4V(**)	CL684-1079-9-**	40	9.14	7.6	1.6	15
DF30FC-50DP-0.4V(**)	CL684-1143-6-**	50	11.14	9.6	2.0	
DF30FC-60DP-0.4V(**)	CL684-1083-6-**	60	13.14	11.6	2.4	
DF30FC-70DP-0.4V(**)	CL684-1077-3-**	70	15.14	13.6	2.8	
DF30FC-80DP-0.4V(**)	CL684-1144-9-**	80	17.14	15.6	3.2	

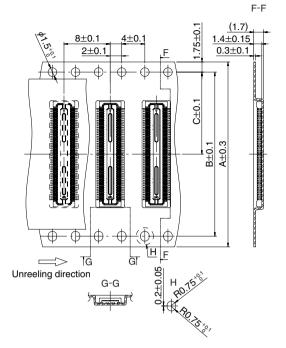
Note 1: Order by number of reels.

Note 2: Headers with 24 or fewer contacts positions will not have protruding areas.

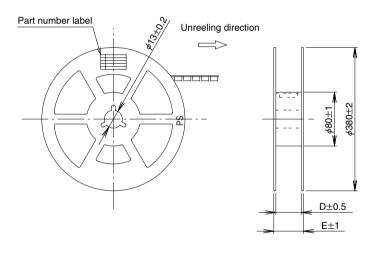
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Packaging Specification

• Embossed Carrier Tape Dimensions - Receptacle



Reel Dimensions



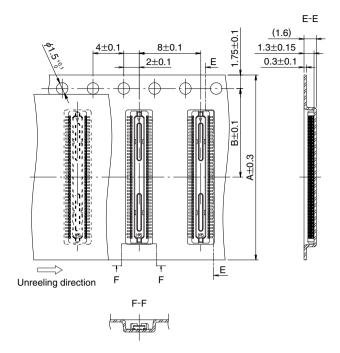
Unit:	mm
Unit.	

					Unit: mm
Part Number	А	В	С	D	E
DF30#-20DS-0.4V(**)	16.0	—	7.5	17.5	21.5
DF30#-22DS-0.4V(**)	16.0	—	7.5	17.5	21.5
DF30#-24DS-0.4V(**)	16.0	_	7.5	17.5	21.5
DF30#-30DS-0.4V(**)	16.0	—	7.5	17.5	21.5
DF30#-34DS-0.4V(**)	16.0	—	7.5	17.5	21.5
DF30#-40DS-0.4V(**)	24.0	_	11.5	25.5	29.5
DF30#-50DS-0.4V(**)	24.0	_	11.5	25.5	29.5
DF30#-60DS-0.4V(**)	24.0	_	11.5	25.5	29.5
DF30#-70DS-0.4V(**)	24.0	_	11.5	25.5	29.5
DF30#-80DS-0.4V(**)	32.0	28.4	14.2	33.5	37.5

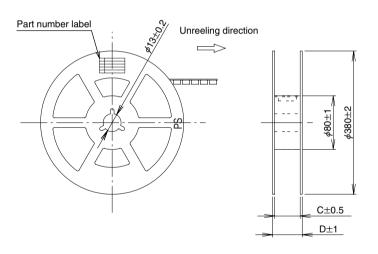
Embossed tape 32mm or wider will have perforated feed holes on two sides.

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• Embossed Carrier Tape Dimensions - Header



Reel Dimensions



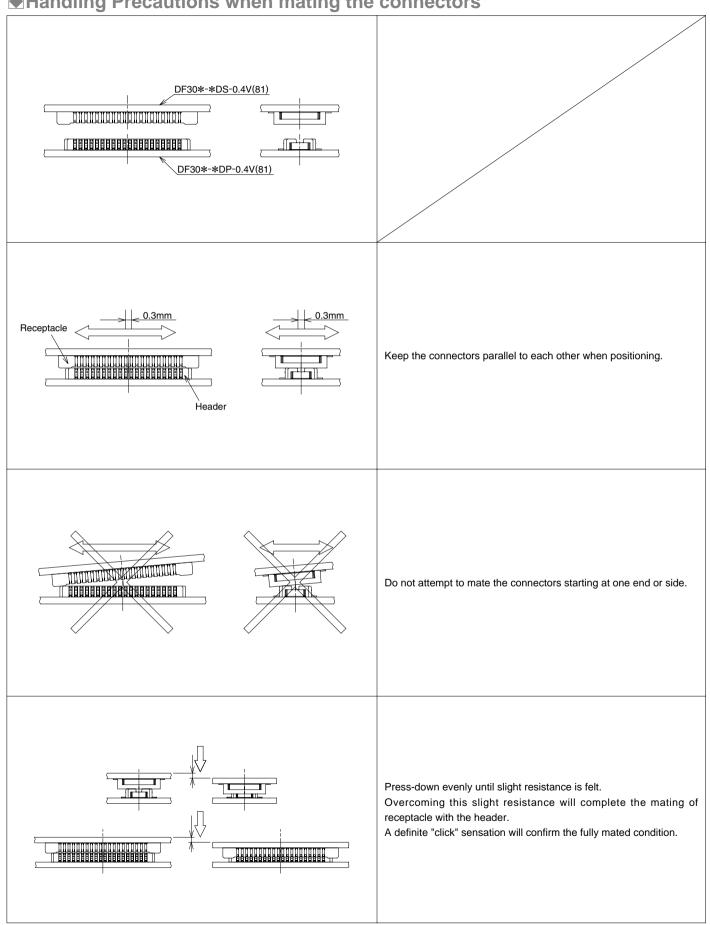
				Unit: mm
Part Number	А	В	С	D
DF30#-20DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-22DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-24DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-30DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-34DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-40DP-0.4V(**)	16.0	7.5	17.5	21.5
DF30#-50DP-0.4V(**)	24.0	11.5	25.5	29.5
DF30#-60DP-0.4V(**)	24.0	11.5	25.5	29.5
DF30#-70DP-0.4V(**)	24.0	11.5	25.5	29.5
DF30#-80DP-0.4V(**)	24.0	11.5	25.5	29.5

● Usage Recommendations

1. Recommended temperature profile				
	(Temperature) 250°C 200°C 10 to 20 sec. 150°C 100°C 100°C			
	(Time) Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.			
2. Recommended manual soldering	Manual soldering: 340±10℃ for 3 seconds			
3. Recommended screen thickness and	Thickness: 0.12 mm			
open area ratio (Pattern area ratio)	Opening are ratio: DS side 100%, DP side 84%			
4. Board warpage	Maximum of 0.02 mm at the connector center, with both ends of the connector as reference points.			
5. Cleaning conditions	Refer to "Nylon Connector Use Handbook".			
6. Precautions	■ Due to the extremely small size of the connectors, handling it with bare hands should			
	be avoided. Follow the recommendations given on the proceeding pages.			
	Mating and un-mating of the connectors when not soldered on the boards is not recommended as this may cause deformation of the terminals, damage to the contacts or insulators.			
	Mated connectors should not carry weight of the board by themselves.			
Provide some other support of the boards.				
	■ When mating/un-mating do not twist or lift by the corners.			
	Apply the forces evenly across the entire length and width of the connectors taking			
	care NOT to damage or deform soldered terminations.			
	Exercise extreme caution when mating/ un-mating when the connector is mounted on a			
	non-rigid (flexible) substrate.			
	■ Do NOT pull on the flexible substrate.			
	■ Slight discoloration on the insulating materials will not affect form, fit or function of the			
	connectors.			

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Handling Precautions when mating the connectors



A292 **HS**

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Handling Precautions when un-mating the connectors

